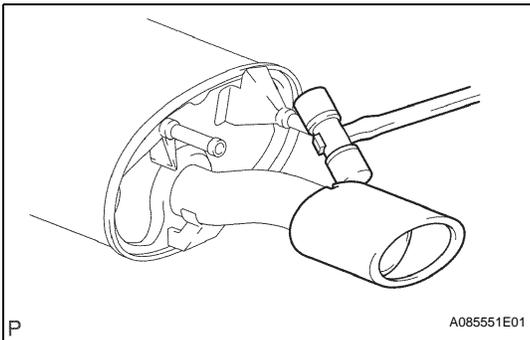


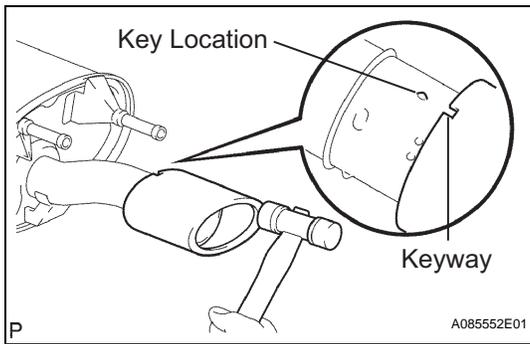
REMOVAL

NOTICE:

Check if an old gasket still remains on the pipe. If so, remove it. Also, check if any bolts or nuts are rested. If so, replace them.

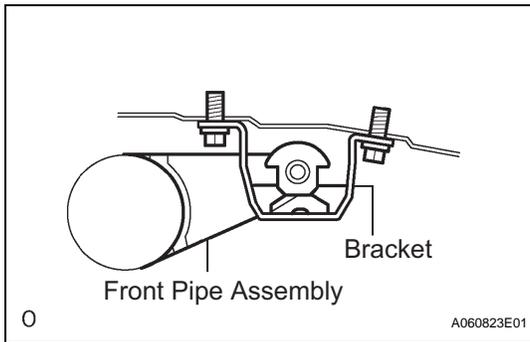
1. **REMOVE FLOOR PANEL BRACE REAR**
 - (a) Remove the 2 bolts and floor panel brace rear.
2. **REMOVE EXHAUST PIPE DAMPER (A/T)**
 - (a) Remove the 2 bolts and exhaust pipe damper.
3. **REMOVE CENTER EXHAUST PIPE ASSEMBLY**
 - (a) Remove the 2 bolts, 2 nuts and center exhaust pipe assembly from the front exhaust pipe assembly.
 - (b) Remove the 2 nuts and center exhaust pipe assembly from the tail exhaust pipe assembly.
 - (c) Remove the center exhaust pipe assembly from the 2 exhaust pipe supports.
4. **REMOVE HEATED OXYGEN SENSOR**
 - (a) Disconnect the heated oxygen sensor (bank 1 sensor 2) connector.
 - (b) Remove the heated oxygen sensor (bank 1 sensor 2).
5. **REMOVE FRONT EXHAUST PIPE NO. 1 SUPPORT BRACKET**
 - (a) Remove the 2 nuts and front exhaust pipe No.1 support bracket.
6. **REMOVE REAR EXHAUST PIPE NO. 1 SUPPORT BRACKET**
 - (a) Remove the 2 bolts and rear exhaust pipe No.1 support bracket.
7. **REMOVE FRONT EXHAUST PIPE ASSEMBLY**
 - (a) Remove the 2 nuts and front exhaust pipe assembly.
8. **REMOVE TAIL EXHAUST PIPE ASSEMBLY**
 - (a) Remove the tail exhaust pipe assembly from the 3 exhaust pipe supports.
9. **REMOVE TAIL PIPE BAFFLE**
 - (a) Using a plastic hammer, tap the baffle uniformly to remove it.

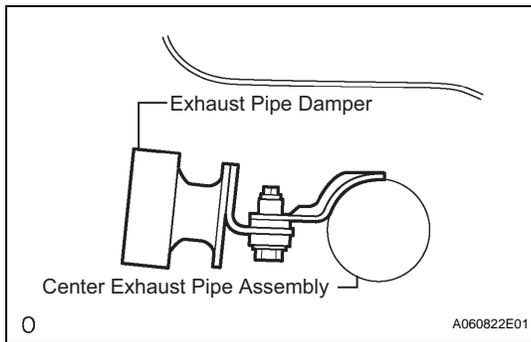




INSTALLATION

1. **INSTALL TAIL PIPE BAFFLE**
 - (a) Align the keyway of the baffle with the key location on the tail pipe.
 - (b) Using a plastic hammer, tap the baffle to install it.
2. **INSTALL TAIL EXHAUST PIPE ASSEMBLY**
 - (a) Install the tail exhaust pipe assembly with the 3 exhaust pipe supports.
3. **INSTALL FRONT EXHAUST PIPE ASSEMBLY**
 - (a) Install a new gasket and the front exhaust pipe assembly to the exhaust manifold converter with the 2 nuts.
Torque: 62 N*m (632 kgf*cm, 46 ft.*lbf)
4. **INSTALL REAR EXHAUST PIPE NO. 1 SUPPORT BRACKET**
 - (a) Install the rear exhaust pipe No.1 support bracket with the 2 bolts.
Torque: 33 N*m (337 kgf*cm, 24 ft.*lbf)
NOTICE:
Do not install the bracket facing the wrong direction.
5. **INSTALL FRONT EXHAUST PIPE NO. 1 SUPPORT BRACKET**
 - (a) Install the front exhaust pipe No.1 support bracket with the 2 nuts.
Torque: 33 N*m (337 kgf*cm, 24 ft.*lbf)
6. **INSTALL HEATED OXYGEN SENSOR**
 - (a) Install the heated oxygen sensor (bank 1 sensor 2) to the front exhaust pipe assembly.
Torque: 44 N*m (449 kgf*cm, 32 ft.*lbf)
 - (b) Connect the heated oxygen sensor (bank 1 sensor 2) connector.
7. **INSTALL CENTER EXHAUST PIPE ASSEMBLY**
 - (a) Install a new gasket and the center exhaust pipe assembly to the front exhaust pipe assembly with the 2 bolts and 2 nuts.
Torque: 56 N*m (571 kgf*cm, 41 ft.*lbf)
 - (b) Install a new gasket and the center exhaust pipe assembly to the tail exhaust pipe assembly with the 2 nuts.
Torque: 56 N*m (571 kgf*cm, 41 ft.*lbf)



**8. INSTALL EXHAUST PIPE DAMPER (A/T)**

- (a) Install the exhaust pipe damper with the 2 bolts.

Torque: 19 N*m (194 kgf*cm, 14 ft.*lbf)

NOTICE:

Do not install the damper facing the wrong direction.

9. INSTALL FLOOR PANEL BRACE REAR

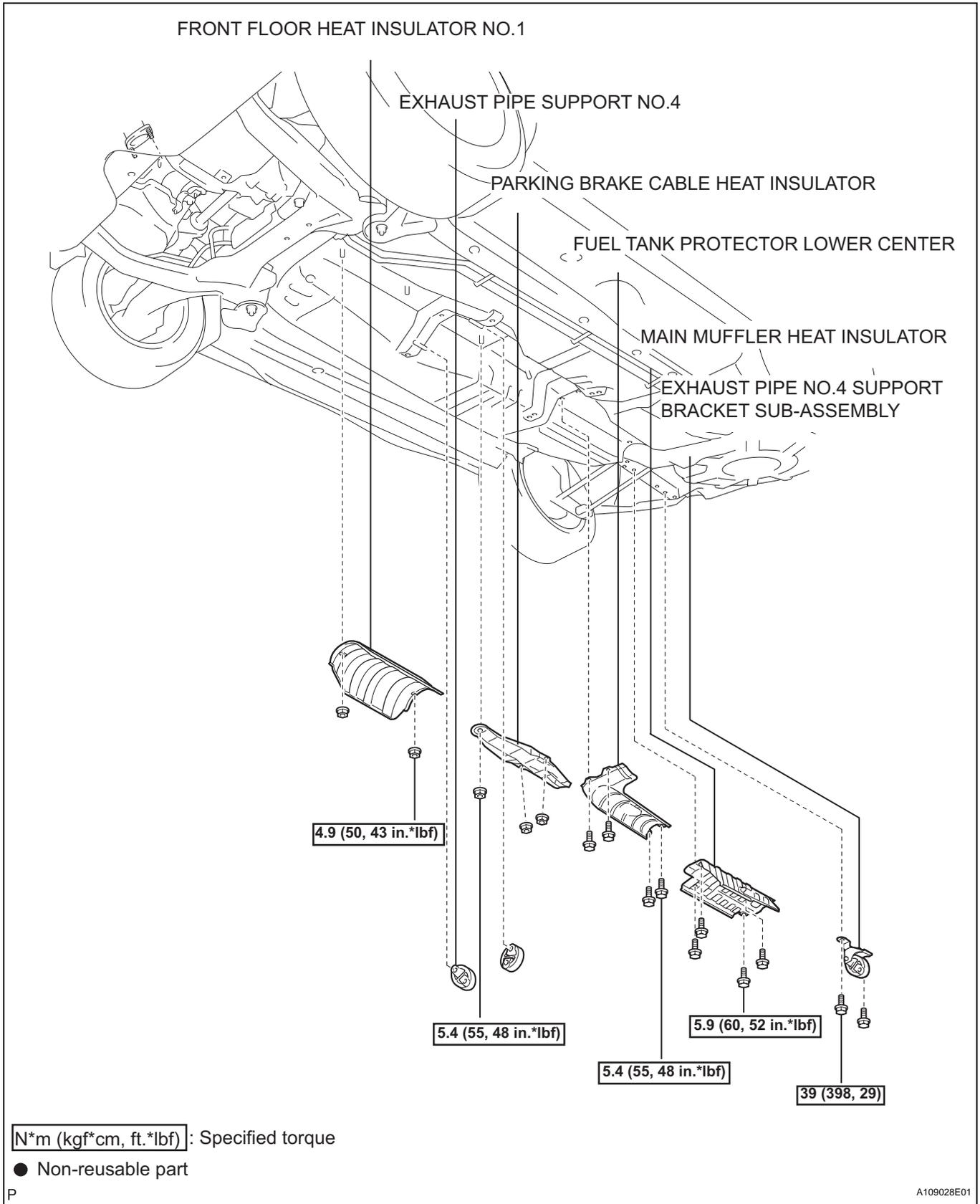
- (a) Install the floor panel brace rear with the 2 bolts.

Torque: 19.5 N*m (199 kgf*cm, 14 ft.*lbf)

10. CHECK FOR EXHAUST GAS LEAKS

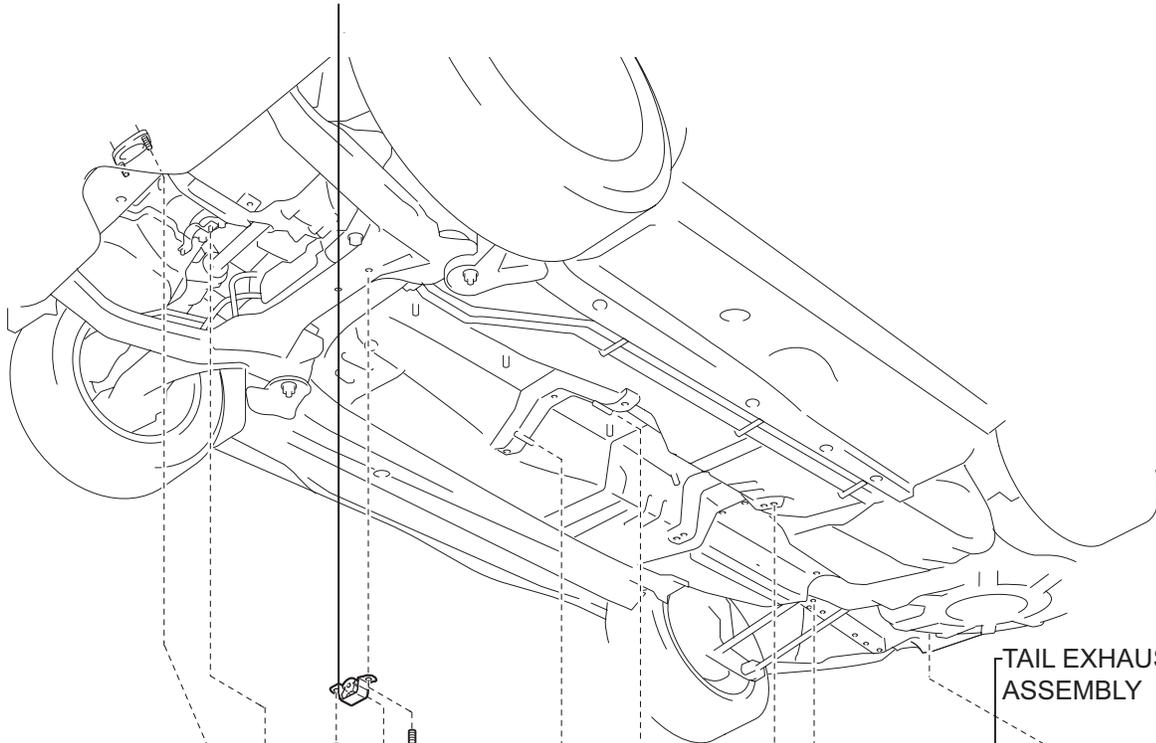
- (a) If gas is leaking, tighten the areas necessary to stop the leak. Replace damaged parts as necessary.

EXHAUST PIPE COMPONENTS



EX

REAR EXHAUST PIPE NO. 1 SUPPORT BRACKET



EX

- GASKET
- 62 (332, 46)
- FRONT EXHAUST PIPE NO. 1 SUPPORT BRACKET
- 33 (337, 24)
- HEATED OXYGEN SENSOR (BANK 1 SENSOR 2)
- 44 (449, 32)
- EXHAUST PIPE DAMPER
- FRONT EXHAUST PIPE ASSEMBLY
- 33 (337, 24)
- 56 (571, 41)
- CENTER EXHAUST PIPE ASSEMBLY
- 33 (337, 24)
- GASKET
- GASKET
- 33 (337, 24)
- GASKET
- TAIL EXHAUST PIPE ASSEMBLY
- 22 (224, 16)
- TAIL PIPE Baffle
- 19 (194, 14)
- FLOOR PANEL BRACE REAR
- 19.5 (194, 14)
- 56 (571, 41)

N*m (kgf*cm, ft.*lbf) : Specified torque
 ● Non-reusable part

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